

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006



A20X powder

Version 6.0 Revision Date: 03.09.2020

Print Date: 03.09.2020

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : A20X powder
Product code : 205.ST / 205.F1 / 207.ST

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : For use with additive manufacturing machines

1.3 Details of the supplier of the safety data sheet

Company : Aluminium Materials Technologies Ltd
Cosgrove Close,
Blackpole
Worcester,
WR3 8UA
United Kingdom

Telephone : +44 (0) 1795 415000

Telefax :

E-mail address of person responsible for the SDS : info@a20x.com

1.4 Emergency telephone number

NCEC: +44 1235 239670 (Europe)
Call and response in your language is possible.
Contract no.: ECKART29003-NCEC.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Long-term (chronic) aquatic hazard, Category 2 H411: Toxic to aquatic life with long lasting effects.

Information concerning particular hazards for human and environment: : Please refer to our website for further important safety instructions for handling aluminium powder:

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http://www.eckart.net/fileadmin/eckart/Service/GDA_Alupulver_Safety_engl.pdf

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Hazard statements : H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P273 Avoid release to the environment.

Response:
P391 Collect spillage.

Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Other hazards

Combustible Solids

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

| Chemical name | CAS-No. EC-No. Index-No. Registration number | Classification REGULATION (EC) No 1272/2008 | Concentration (% w/w) |
|---------------|---|--|--------------------------|
| copper | 7440-50-8 231-159-6 01-2119480154-42 | Aquatic Acute 1; H400 Aquatic Chronic 3; H412 | $\geq 2.5 - < 10$ |
| silver | 7440-22-4 231-131-3 | Aquatic Acute 1; H400 Aquatic Chronic 1; H410 | $\geq 0.25 - < 1$ |

For explanation of abbreviations see section 16.

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SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move the victim to fresh air.
No hazards which require special first aid measures.
- If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : Wash off immediately with soap and plenty of water.
- In case of eye contact : Remove contact lenses.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

This information is not available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : Dry sand
Special powder against metal fire
- Unsuitable extinguishing media : ABC powder
Carbon dioxide (CO₂)
Water
Foam

5.2 Special hazards arising from the substance or mixture

- Specific hazards during firefighting : Contact with water liberates extremely flammable gas (hydrogen).
- Do not allow run-off from fire fighting to enter drains or water courses.

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5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Evacuate personnel to safe areas.
Avoid dust formation.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Use mechanical handling equipment.
Do not use a vacuum cleaner.

Pick up and arrange disposal without creating dust.
Sweep up and shovel.
Do not flush with water.
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid creating dust.
Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.
Keep away from heat and sources of ignition.
Do not smoke.
For personal protection see section 8.

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Smoking, eating and drinking should be prohibited in the application area.

Advice on protection against fire and explosion : During processing, dust may form explosive mixture in air. Take measures to prevent the build up of electrostatic charge. Earthing of containers and apparatuses is essential. Use explosion-proof equipment. When transferring from one container to another apply earthing measures and use conductive hose material.

Normal measures for preventive fire protection.

Hygiene measures : General industrial hygiene practice.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Reaction with water liberates extremely flammable gas (hydrogen) Store in original container. Keep containers tightly closed in a cool, well-ventilated place. Keep container closed when not in use. Keep away from sources of ignition - No smoking.

Electrical installations / working materials must comply with the technological safety standards.

Further information on storage conditions : Protect from humidity and water.

Advice on common storage : Do not store together with oxidizing and self-igniting products. Never allow product to get in contact with water during storage. Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

Further information on storage stability : Keep in a dry place. No decomposition if stored and applied as directed.

7.3 Specific end use(s)

This information is not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

| Components | CAS-No. | Value type (Form of exposure) | Control parameters | Basis |
|-------------------------------|-----------|-------------------------------|----------------------|---------|
| aluminium powder (stabilised) | 7429-90-5 | TWA (Inhalable) | 10 mg/m ³ | GB EH40 |

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| | | | |
|---------------------|---|----------------------|---------|
| Further information | The COSHH definition of a substance hazardous to health includes dust of any kind when present at a concentration in air equal to or greater than 10 mg.m ⁻³ 8-hour TWA of inhalable dust or 4 mg.m ⁻³ 8-hour TWA of respirable dust. This means that any dust will be subject to COSHH if people are exposed to dust above these levels. Some dusts have been assigned specific WELs and exposure to these must comply with the appropriate limits., Where no specific short-term exposure limit is listed, a figure three times the long-term exposure limit should be used. | | |
| | TWA (Respirable fraction) | 4 mg/m ³ | GB EH40 |
| Further information | The COSHH definition of a substance hazardous to health includes dust of any kind when present at a concentration in air equal to or greater than 10 mg.m ⁻³ 8-hour TWA of inhalable dust or 4 mg.m ⁻³ 8-hour TWA of respirable dust. This means that any dust will be subject to COSHH if people are exposed to dust above these levels. Some dusts have been assigned specific WELs and exposure to these must comply with the appropriate limits., Where no specific short-term exposure limit is listed, a figure three times the long-term exposure limit should be used. | | |
| | TWA (inhalable dust) | 10 mg/m ³ | GB EH40 |
| Further information | For the purposes of these limits, respirable dust and inhalable dust are those fractions of airborne dust which will be collected when sampling is undertaken in accordance with the methods described in MDHS14/4 General methods for sampling and gravimetric analysis or respirable, thoracic and inhalable aerosols., The COSHH definition of a substance hazardous to health includes dust of any kind when present at a concentration in air equal to or greater than 10 mg.m ⁻³ 8-hour TWA of inhalable dust or 4 mg.m ⁻³ 8-hour TWA of respirable dust. This means that any dust will be subject to COSHH if people are exposed to dust above these levels. Some dusts have been assigned specific WELs and exposure to these must comply with the appropriate limits., Most industrial dusts contain particles of a wide range of sizes. The behaviour, deposition and fate of any particular particle after entry into the human respiratory system, and the body response that it elicits, depend on the nature and size of the particle. HSE distinguishes two size fractions for limit-setting purposes termed 'inhalable' and 'respirable'. Inhalable dust approximates to the fraction of airborne material that enters the nose and mouth during breathing and is therefore available for deposition in the respiratory tract. Respirable dust approximates to the fraction that penetrates to the gas exchange region of the lung. Fuller definitions and explanatory material are given in MDHS14/4., Where dusts contain components that have their own assigned WEL, all the relevant limits should be complied with., Where no specific short-term exposure limit is listed, a figure three times the long-term exposure limit should be used. | | |
| | TWA (Respirable dust) | 4 mg/m ³ | GB EH40 |
| Further information | For the purposes of these limits, respirable dust and inhalable dust are those fractions of airborne dust which will be collected when sampling is | | |

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| | | | | |
|---------------------|---|------------------------|---------------------|------------|
| | <p>undertaken in accordance with the methods described in MDHS14/4 General methods for sampling and gravimetric analysis of respirable, thoracic and inhalable aerosols., The COSHH definition of a substance hazardous to health includes dust of any kind when present at a concentration in air equal to or greater than 10 mg.m-3 8-hour TWA of inhalable dust or 4 mg.m-3 8-hour TWA of respirable dust. This means that any dust will be subject to COSHH if people are exposed to dust above these levels. Some dusts have been assigned specific WELs and exposure to these must comply with the appropriate limits., Most industrial dusts contain particles of a wide range of sizes. The behaviour, deposition and fate of any particular particle after entry into the human respiratory system, and the body response that it elicits, depend on the nature and size of the particle. HSE distinguishes two size fractions for limit-setting purposes termed 'inhalable' and 'respirable'. Inhalable dust approximates to the fraction of airborne material that enters the nose and mouth during breathing and is therefore available for deposition in the respiratory tract. Respirable dust approximates to the fraction that penetrates to the gas exchange region of the lung. Fuller definitions and explanatory material are given in MDHS14/4., Where dusts contain components that have their own assigned WEL, all the relevant limits should be complied with., Where no specific short-term exposure limit is listed, a figure three times the long-term exposure limit should be used.</p> | | | |
| copper | 7440-50-8 | TWA (Fumes) | 0.2 mg/m3 (Copper) | GB EH40 |
| | | TWA (Dusts and mists) | 1 mg/m3 (Copper) | GB EH40 |
| | | STEL (Dusts and mists) | 2 mg/m3 (Copper) | GB EH40 |
| silver | 7440-22-4 | TWA | 0.1 mg/m3 | 2000/39/EC |
| Further information | Indicative | | | |
| | | TWA | 0.1 mg/m3 | GB EH40 |
| Further information | Where no specific short-term exposure limit is listed, a figure three times the long-term exposure limit should be used. | | | |
| | | TWA | 0.01 mg/m3 (Silver) | 2006/15/EC |
| Further information | Indicative | | | |

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

| Substance name | End Use | Exposure routes | Potential health effects | Value |
|-------------------------------|-----------|-----------------|----------------------------|------------|
| aluminium powder (stabilised) | Workers | Inhalation | Long-term local effects | 3.72 mg/m3 |
| | Consumers | Oral | Long-term systemic effects | 3.95 mg/kg |
| copper | Workers | Skin contact | Long-term systemic effects | 137 mg/kg |
| | Workers | Skin contact | Acute systemic effects | 273 mg/kg |

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| | | | | |
|--------|-----------|--------------|----------------------------|-------------|
| | Consumers | Inhalation | Long-term local effects | 1 mg/m3 |
| | Consumers | Inhalation | Acute local effects | 1 mg/m3 |
| | Consumers | Skin contact | Long-term systemic effects | 137 mg/kg |
| | Consumers | Skin contact | Acute systemic effects | 273 mg/kg |
| | Consumers | Ingestion | Long-term systemic effects | 0.041 mg/kg |
| silver | Workers | Inhalation | Long-term systemic effects | 0.1 mg/m3 |
| | Consumers | Inhalation | Long-term systemic effects | 0.04 mg/m3 |
| | Consumers | Oral | Long-term systemic effects | 1.2 mg/kg |

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

| Substance name | Environmental Compartment | Value |
|-------------------------------|---------------------------|--------------|
| aluminium powder (stabilised) | Fresh water | 0.0749 mg/l |
| | clarification plant | 20 mg/l |
| copper | Fresh water | 0.0078 mg/l |
| | Marine water | 0.0052 mg/l |
| | STP | 0.230 mg/l |
| | Fresh water sediment | 87 mg/kg |
| | Marine sediment | 676 mg/kg |
| silver | Soil | 65 mg/kg |
| | Fresh water | 0.0004 mg/l |
| | STP | 0.025 mg/l |
| | Marine water | 0.0086 mg/l |
| | Fresh water sediment | 438.13 mg/kg |
| | Marine sediment | 438.13 mg/kg |

8.2 Exposure controls

Personal protective equipment

Eye protection : Face-shield
Safety glasses

Hand protection
Material : Leather
Glove length : Long sleeve gloves

Remarks : Leather gloves The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other.

Skin and body protection : Anti-static and fire resistant protective clothing. DIN EN 11612; EN 533; EN 1149-1. Anti-static safety shoes.

Respiratory protection : Use suitable breathing protection if workplace concentration requires.

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Breathing apparatus with filter.
P1 filter

Environmental exposure controls

Water : The product should not be allowed to enter drains, water courses or the soil.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

| | |
|--|-----------------------|
| Appearance | : powder |
| Colour | : silver |
| Odour | : No data available |
| Odour Threshold | : No data available |
| pH | : No data available |
| Melting point/range | : 660 °C |
| Boiling point/boiling range | : No data available |
| Flash point | : No data available |
| Evaporation rate | : No data available |
| Flammability (solid, gas) | : Combustible Solids |
| Self-ignition | : No data available |
| Auto-ignition temperature | : No data available |
| Smoldering temperature | : No data available |
| Decomposition temperature | : No data available |
| Explosive properties | : No data available |
| Oxidizing properties | : No data available |
| Upper explosion limit / Upper flammability limit | : No data available |
| Lower explosion limit / Lower flammability limit | : 30 g/m ³ |
| Vapour pressure | : No data available |
| Relative vapour density | : No data available |
| Relative density | : No data available |
| Density | : No data available |
| Bulk density | : No data available |
| Water solubility | : No data available |
| Solubility in other solvents | : No data available |
| Partition coefficient: n-octanol/water | : No data available |
| Decomposition temperature | : No data available |
| Viscosity, dynamic | : No data available |
| Viscosity, kinematic | : No data available |
| Flow time | : No data available |

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9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : Contact with acids and alkalis may release hydrogen.

Stable under recommended storage conditions.

Dust may form explosive mixture in air.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : Acids
Bases
Oxidizing agents
Water

10.6 Hazardous decomposition products

Contact with water or humid air : This information is not available.

Thermal decomposition : This information is not available.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Not classified based on available information.

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Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Further information

Product:

Remarks: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

copper:

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : Very toxic to aquatic life.

Long-term (chronic) aquatic hazard : Harmful to aquatic life with long lasting effects.

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silver:

M-Factor (Short-term (acute) aquatic hazard) : 10

M-Factor (Long-term (chronic) aquatic hazard) : 10

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : Very toxic to aquatic life.

Long-term (chronic) aquatic hazard : Very toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.
In accordance with local and national regulations.

Contaminated packaging : In accordance with local and national regulations.

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SECTION 14: Transport information

14.1 UN number

ADR : UN 3077
IMDG : UN 3077
IATA : UN 3077

14.2 UN proper shipping name

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Silver)
IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Silver)
IATA : Environmentally hazardous substance, solid, n.o.s. (Silver)

14.3 Transport hazard class(es)

ADR : 9
IMDG : 9
IATA : 9

14.4 Packing group

ADR
Packing group : III
Classification Code : M7
Hazard Identification Number : 90
Labels : 9
IMDG
Packing group : III
Labels : 9
EmS Code : F-A, S-F
Remarks : IMDG Code segregation group 7 - Heavy metals and their salts

IATA (Cargo)

Packing instruction (cargo aircraft) : 956
Packing instruction (LQ) : Y956
Packing group : III
Labels : Miscellaneous

IATA (Passenger)

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Packing instruction (passenger aircraft) : 956
Packing instruction (LQ) : Y956
Packing group : III
Labels : Miscellaneous

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

Remarks : For single packagings <=5L / 5 kg, or combination packagings containing inner packagings <= 5L / 5 kg net per inner packaging, SV375 ADR, 2.10.2.7 IMDG-Code, A197 IATA-DGR may be applied.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59) : Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable
Regulation (EC) No 850/2004 on persistent organic pollutants : Not applicable

15.2 Chemical safety assessment

SECTION 16: Other information

Full text of H-Statements

H400 : Very toxic to aquatic life.
H410 : Very toxic to aquatic life with long lasting effects.

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H412 : Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Aquatic Acute : Short-term (acute) aquatic hazard
Aquatic Chronic : Long-term (chronic) aquatic hazard
2000/39/EC : Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
2006/15/EC : Europe. Indicative occupational exposure limit values
GB EH40 : UK. EH40 WEL - Workplace Exposure Limits
2000/39/EC / TWA : Limit Value - eight hours
2006/15/EC / TWA : Limit Value - eight hours
GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL : Short-term exposure limit (15-minute reference period)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a

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warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

GB / EN